



Key Features

- · Advance IGBT Inverter.
- · MMA and TIG welding functions.
- · High ARC ignition success rate.
- · 2T/4T/Down slope/Post flow.
- · Smart fan, self-diagnosis function and error code display.
- · Smart Microchip and high precision digital control.
- · Integral vertical PCB structure, easy for testing & maintenance with portable & light weight.
- · Dust-free air passage design with excellent dust-proof and heat dissipation capabilities.
- · Over Temperature & over current protection.
- · Built-in hot start/arc-force/anti-stick (MMA).
- Energy saving with excellent dynamic characteristics and high efficiency.
- · Applicable to aerial work, field work, indoor and outdoor work etc.

Technical Specification

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Model	Flexi TIG -200
Rated input voltage	1 phase AC230V±15%50/60Hz
Rated input power capacity (KVA)	TIG: 5.8 MMA:7.3
Rated input current (A)	TIG: 12.5 MMA: 16
Rated output (A/V)	TIG: 200 A/18V MMA: 200A/18V
No Load voltage (V)	65
Output current range (A)	TIG: 10~200 MMA : 10 ~200
Post flow time (s)	0~10
Down slope (s)	0~10
Arc ignition type	High frequency
Protection class	IP21S
Power factor	≥0.7
Insulation class	Н
Efficiency	≥75%
Dimensions (mm)	419X168X307
Weight (Kg)	5.0

^{*}The company reserves the right to change the specification and images without prior notice

Standard Accessories

1 pc 4m WP-17 TIG torch

1 set earth clamp 300A -16mm2 DKJ35-50 (2.5m)

1 pc tungsten electrode 1.6*150mm

1pc quick plug DKJ35-50 (black)

1pc wrench #5inner hexagon spanner

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